

ABSTRACT OF DISCLOSURE

An inner box for a cooker including a front plate 13 having an opening portion 11 and an inner box main body 23 bonded to a peripheral edge of the opening portion 11 for cooking by irradiating a high frequency wave into the inner box main body 23, wherein at least either one of bonding portions 28 of the front plate 13 and the inner box main body 23 is formed with a first fold-to-bend portion 25 constituted by folding to bend an end portion thereof to invert to be brought into close contact therewith and a second fold-to-bend portion 27 constituted by inverting a portion on a side of the end portion of the first fold-to-bend portion 25 with a predetermined clearance therebetween, other of the bonding portions 28 of the front plate 13 and the inner box main body 23 is formed with a flange portion 33 inserted into the clearance between the first fold-to-bend portion 25 and the second fold-to-bend portion 27 and the bonding portions of the front plate 13 and the inner box main body 23 are constituted by a structure of inserting the flange portion 33 into the clearance to be calked to bond therewith.

[Selected Drawing] Fig.1